

**Work Order ID 65430**

January 17, 2011 1:36:49 PM



Page 1

Item ID: D3937-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Luminescent Strip

Start Date: 1/17/11

Start Qty: 6.00



Cust Item ID:

Required Date: 1/31/11

Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

CL

Date: 1/10/11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3937

B

100

0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O:

13305

Purchase Part Number: PL88-990LH00

Supplier: LUFTHANSA TECHNIK

Certificate of conformity is required

CL 1/13/11 (16 pes)

110

Receive &amp; Inspect for Damage &amp; Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Ensure material certification is attached

1/10/11 (16)

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

8/1/11

(16)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 65430

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Page 2

Item ID: D3937-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Luminescent Strip

Start Date: 1/17/11 Start Qty: 6.00



Cust Item ID:

Required Date: 1/31/11 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: 094

0.00



Packaging

Memo

0.00

Packaging

11/02/01 (16)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/02 11

11-02-1 (16)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

•NOTE: Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 65430



Parent Item: D3937-1



Parent Item Name: Luminescent Strip

Start Date: 1/17/11

Required Date: 1/31/11

Start Qty: ~~6.00~~ /6

Required Qty: 6.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
PL88-990LH00  Luminescent Strip		Purchased	No			110	Each	0.0000	1	6		1/17/01	16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

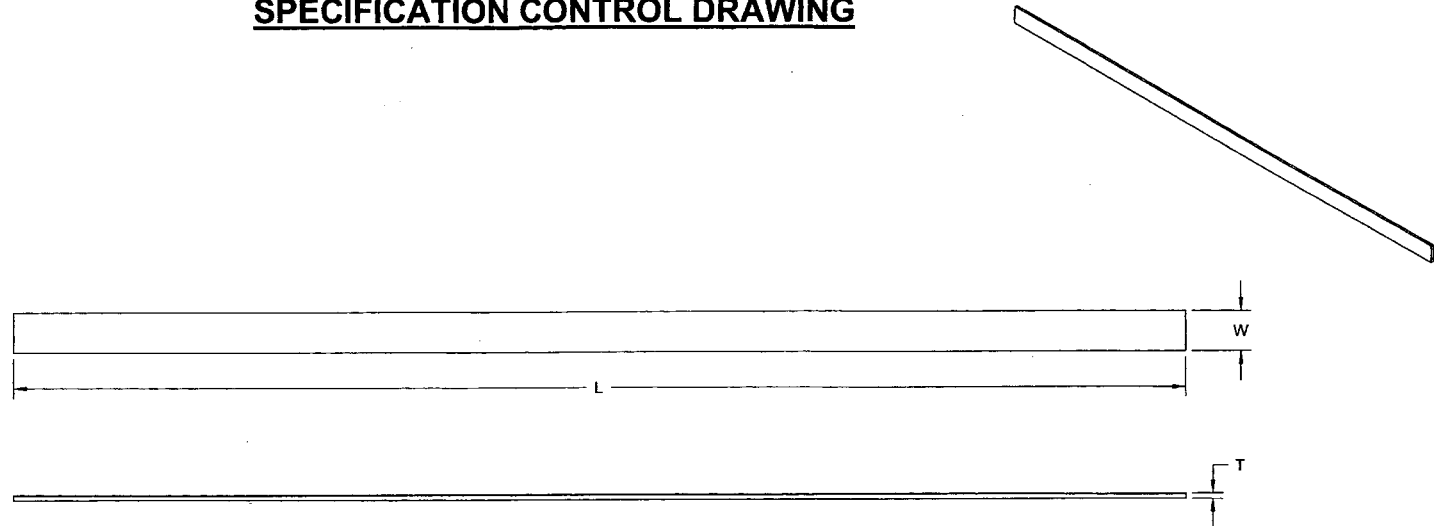
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

• NOTE: Date & initial all entries

# SPECIFICATION CONTROL DRAWING



## D3937-1 LUMINESCENT STRIP

DART PART NUMBER	LENGTH "L"	WIDTH "W"	THICKNESS "T"	SUPPLIER	SUPPLIER PART NUMBER	WEIGHT
D3937-1	19.5	0.67	0.09	LUFTHANSA TECHNIK	PL88-990LH00	0.04 LBS

△B






SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT

WITHOUT NOTICE  
WORK ORDER

NO. 65430  
C 211/01/17

RELEASED  
2009-12-02

- NOTES:
- 1) MATERIAL: SEE TABLE
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: SEE TABLE

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D3937</b>	REV. B
MFG. APPR.		SHEET 2 OF 3	
APPROVED		TITLE	SCALE
DE APPR.		<b>LUMINESCENT STRIP</b>	NTS
DATE	09.11.27	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

**DART**  
aerospaceDart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO13305

Purchase Order Date 1/18/11  
PO Print Date 1/20/11

Page Number 1 of 1

Order From :

VU-LUF001

LUFTHANSA TECHNIK AG  
P.O. BOX 7247 - 0006739  
PHILADELPHIA, PA 19170 - 0006739  
USAContact Name  
Vendor Phone  
Vendor Fax  
Vendor Account Nbr+49 40 5070 60430  
+49 40 5070 61543Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency USD  
FOB Destination-Collect

REOISED

QTY

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADAFAXED  
1/20/11

e-mail vlu.

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	PL88-990LH00	Luminescent Strip	1/26/11 Yes	16.00 Each	FedEx PI collect	\$140.6250	\$2,250.00

Special Inst: AS PER DWG D3937 REV. B  
B65430  
LUFTHANSA TECKNIK P/N: PL88-  
990LH00  
16 PCS CUT AS PER DWG 19.5"

PO Total: \$2,250.00

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

Change Nbr: 2

Change Date: 1/20/11

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable



# MATERIAL IDENTIFICATION (VERSAND: MATERIAL-IDENTIFIZIERUNGSBELEG)



000182179900001

Order number :  
Item :  
Contact :  
Purchasing Grp. :  
Phone :  
Department / Date : /

**Versandpriorität : 02 = B1:gebuchte Fracht**

## Materialdaten

PNR/MFR : PL88-990LH00:C1008  
Description (German) : GALLEY # GALLY LIGHT PHOTOLUMINESCENT  
Description (English) : GALLEY # GALLY LIGHT PHOTOLUMINESCENT  
Serial No : AL-Code: 0  
Condition : 1 ASS-Code: I  
Quantity : 16 EA  
ZID :  
Charge (EO) :  
abg. Lagerort : empf. Lagerort:  
Dangerous Good (Gefahrgut):

Internal information (for LH-use only):

## Versandauftragsdaten

Versandauftrags-Nr : 1821799  
VA Pos-Nr : 1  
Kostenträger(KST/AUF) : 90536651  
SM-Meldung Nr :  
SM-Meldung Homepage :  
Name/Tel.Nr.Ersteller : Stoll / +49 40-5070-60430  
Erstelldatum : 26.01.2011

## Empfänger

Adresse:  
Empfängername : Dart Aerospace LTD  
Empfängername 2 :  
Empfängername 3 :  
Strasse/Nr : Aberdeen 1270  
Post-LZ / Ort / Region : K6A 1K7 Hawkesbury ON  
Länderkennzeichen : CA Land Code EU001  
LH-Intern (Org-Einh.) :

## Versanddaten

Verpackungscode : YAA  
Versandinformation :

## Additional information

PO 13305  
PL88-990LH00 cutted in 16ea /19,5"

# Lieferschein / Packing Slip



# Lufthansa Technik

1 ea Guideline ColourFit Ship Set  
for DART aerospace

PO 13305

Description: Luminescent Strip

**Lieferanschrift:**

Dart Aerospace LTD

1270 Aberdeen

Hawkesbury

ON K6A 1K7


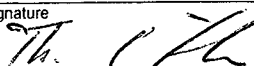

Canada

Ship Set includes:

Partnummer	QTY
PL88-990LH00 (19,5")	16

Team Guideline®, HAM WG3/G

1 (1)

Country <b>Germany</b>		2. <b>Certificate of Conformity</b>				3. Certificate Ref. 90. PO:13305	
Organisation  <b>Lufthansa Technik</b>		Lufthansa Technik AG Weg beim Jäger 193 P.O. Box 630300 D-22313 Hamburg Federal Republic of Germany				5. Work Order/Contract/Invoice  PO: 13305	
Item	7. Description	8. Part No.	9. Eligibility (1*)	10. Qty.	11. Serial/Batch No.	12. Status/ Work	
01	Guideline AC/MSN Dart Helicopter	P/N Ship Set: 19,5" Shipset  811/22/01	unknown	1	N/A	manufactured	
3. Specification/Remarks  tem 01 Manufactured in accordance Dwg no.D3937 Rev.B 24.01.2011 shelf life 6 year							
4. Signature 		15. ID-Stamp 023629 		18. Statement Certifies that the part(s) specified above conform(s) with the specification in box 13 and is (are) new.			
16. Name  Thomas Günther VO 481		17. Date /dd/mm/yy  24.01.2011					



(1\*) Installer must determine installation eligibility

12-PLD-2010 13:18

LHT HAM MD 481

+49 40 50704658

S.05/09

1. Approving Competent Authority / Country <b>LBA / Germany</b>		2. <b>AUTHORISED RELEASE CERTIFICATE EASA FORM 1</b>				3. Form Tracking Number <b>627030</b>																	
4. Approved Organisation Name and Address:  <b>Lufthansa Technik</b>				Lufthansa Technik AG Weg beim Jäger 193 P.O. Box 83 03 00 D-22313 Hamburg Federal Republic of Germany		5. Work Order/Contract/Invoice <b>N/A</b>																	
6. Item	7. Description	8. Part No.	9. Eligibility (*)	10. Qty	11. Serial / Batch No.	12. Status / Work																	
01	GALLY LIGHT PHOTOLUMINESCENT	PL88-880LH00	VARIOUS	800	25.10	MANUFACTURED																	
13. Remarks FSCM C1008 ATA 3351 TP A MK-No. 16 Pack Code YAA Resp. Workshop 05481020 Workshop Station 80 PO: 451267211 Pos.01 <i>Subst. by</i>																							
<table border="1"> <tr> <td>TT</td> <td>Opr. Hours</td> <td>Cycle</td> <td>Opr. Day</td> </tr> <tr> <td>T80</td> <td>N/A</td> <td>N/A</td> <td>N/A</td> </tr> <tr> <td>T8C</td> <td>N/A</td> <td>N/A</td> <td>N/A</td> </tr> <tr> <td>T8F</td> <td>N/A</td> <td>N/A</td> <td>N/A</td> </tr> </table> <p>TASK PERFORMED IN ACCORDANCE WITH MPS S-33-04/8033 REV 07</p> <p>For storage conditions see CMM or operator's maintenance program. Limited life parts must be accompanied by maintenance history</p>								TT	Opr. Hours	Cycle	Opr. Day	T80	N/A	N/A	N/A	T8C	N/A	N/A	N/A	T8F	N/A	N/A	N/A
TT	Opr. Hours	Cycle	Opr. Day																				
T80	N/A	N/A	N/A																				
T8C	N/A	N/A	N/A																				
T8F	N/A	N/A	N/A																				
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> approved design data and are in condition for safe operation <input type="checkbox"/> non-approved design data specified in block 13				15. Part-145 A.50 Release to Service <input type="checkbox"/> Other Regulation specified in block 13 Certifies that, unless otherwise specified in block 13, the work identified in block 12 and described in block 13, was accomplished in accordance with Part-145 and in respect to that work the items are considered ready for release to service.																			
16. Authorised Signature 		17. Approval / Authorisation Number <b>DE.21G.0047</b>		18. Authorised Signature		19. Date (dd/mm/yy) <b>12/Aug/2010</b>																	
17. Name <b>023628, Thomas Guenther</b>		18. Date (dd/mm/yy) <b>12/Aug/2010</b>		20. Name		21. Name																	

EASA FORM 1 - Issue 1  
USER/INSTALLER RESPONSIBILITIES

- Note:
1. It is important to understand that the existence of the document alone does not automatically constitute authority to install the part/component/assembly.
  2. Where the user/installer works in accordance with the national regulations of the Airworthiness Authority different from the Airworthiness Authority specified in block 1 it is essential that the user/installer ensures that his/her Airworthiness Authority accepts parts/components/assemblies from the Airworthiness Authority specified in block 1.
  3. Statements 14 and 19 do not constitute installation certification. In all cases the aircraft maintenance record must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

LHT Form 30900 X-08 (HAM TQ81) Printed in the Federal Republic of Germany

(\*) Installer must cross-check eligibility with applicable technical data

HAM HEL02 16.08.10 14:36

Certific.  
Sticker

300 579778